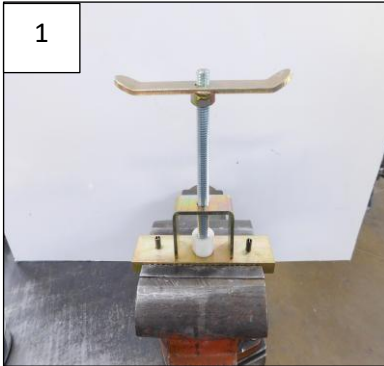


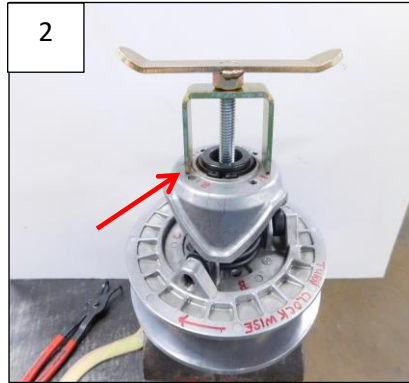
HLT 200 CLUTCH HOLDING TOOL

PART # HLT 200
(Revised 8/12/2021)



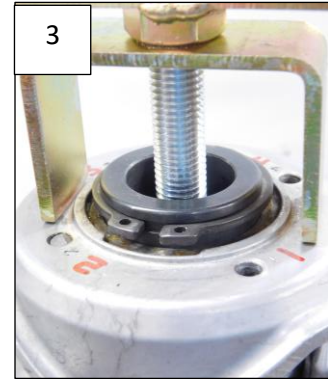
1

Clamp tool in solid vise.



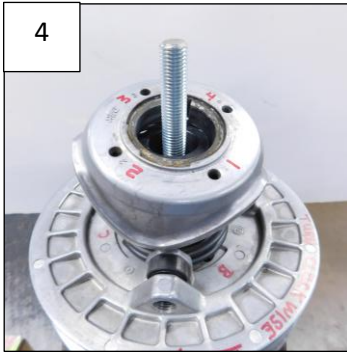
2

Install clutch on fixture with snap ring hole facing forward. Make sure hold down clamp is not covering spring holes.



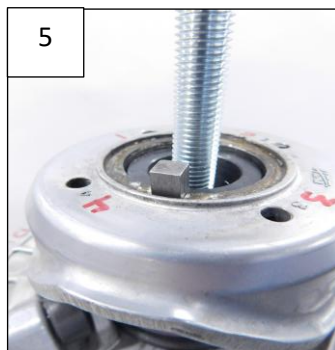
3

Tighten fixture until the snap is completely exposed and carefully remove snap ring.



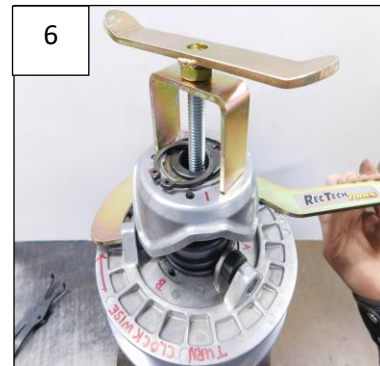
4

Remove helix, make sure to keep track of the spring locations.



5

When reinstalling helix make sure key is properly installed.



6

Install clamping fixture with only a small amount of pressure as shown. Use **Spanner Wrench** to turn sheave **clockwise** to first set of rollers as shown. Tighten clamp and reinstall snap ring.



7

If installed correctly, the helix and roller should look like picture.

*****PLEASE NOTE*****

Manufacturer and distributor specifically disclaim all responsibility for consequential and incidental damages or any other losses arising from the use of this product. Any dispute arising out of the use of this product must be settled in Linn County, Iowa under Iowa law.
