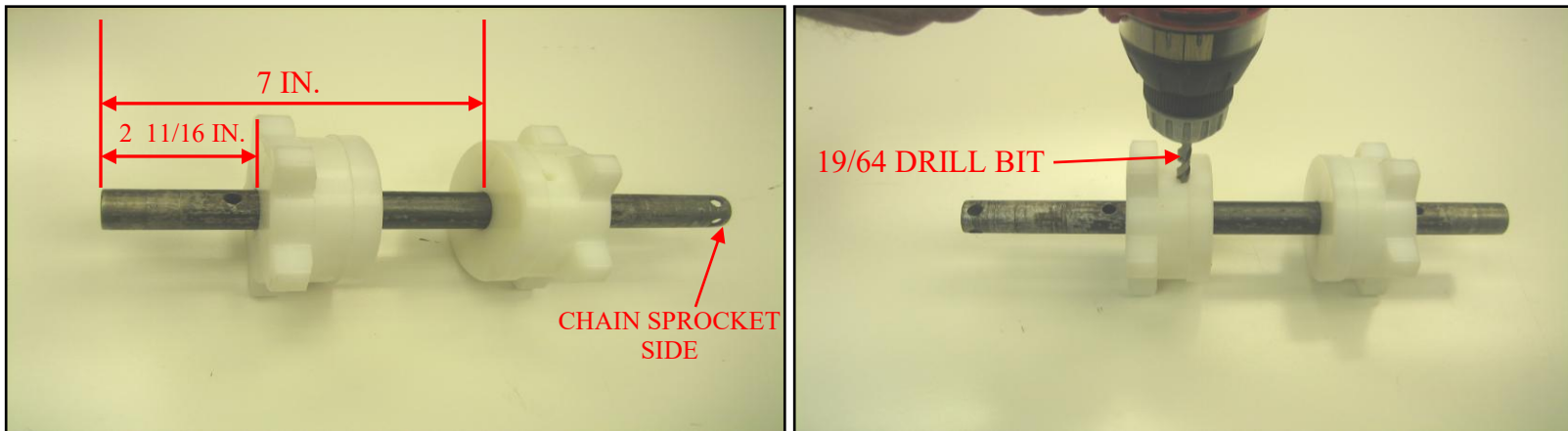


POLARIS (5TD) AND (206 POL) TRACK DRIVER INSTRUCTIONS

REVISED 9/21/2023

1. REMOVE THE BLACK PLASTIC TOE GUARDS JUST IN FRONT OF REAR IDLER WHEELS ON TRACK, AND ADJUST TRACK AS LOOSE AS IT CAN GO.
2. REMOVE 4 BOLTS HOLDING IN REAR SUSPENSION, AND REMOVE SUSPENSION.
3. REMOVE DRIVE CHAIN AND REAR DRIVE SPROCKET.
4. LOOSEN 2 SET SCREWS ON EACH DRIVE AXLE BEARING LOCATED JUST INSIDE OF TUNNEL.
5. REMOVE 2 BEARING FLANGE BOLTS ON EACH SIDE OF TUNNEL AND SLIDE BEARING OFF OF SHAFT.
6. REMOVE DRIVE SHAFT AND REMOVE THE 2 ROLL PINS THAT HOLD THE DRIVE WHEELS ON THE SHAFT **NOTE: BE CAREFUL NOT TO DAMAGE PINS THEY WILL BE REUSED IN NEW DRIVERS, SLIDE OLD DRIVERS OFF OF SHAFT.**
7. INSTALL NEW TRACK DRIVERS AS SHOWN IN PICTURE. **NOTE: DRIVERS WILL PUSH ON SHAFT HARD DUE TO INTERFERENCE FIT.** IT IS VERY IMPORTANT THAT YOUR MEASUREMENTS ARE CORRECT WHEN INSTALLING DRIVERS ON SHAFT. BECAUSE OF THE NEW DESIGN, YOU WILL HAVE TO DRILL NEW HOLES IN YOUR DRIVE SHAFT BY USING THE TRACK DRIVER HOLE AS A DRILL GUIDE. YOU WILL NEED A **19/64 DRILL BIT** AND A HAND DRILL OR DRILL PRESS TO DRILL HOLES. MAKE SURE TO KEEP DRIVERS IN TIME WHEN DRILLING HOLES. **NOTE: IN SOME CASES YOU MIGHT HAVE TO REAM SHAFT HOLE SLIGHTLY FOR PROPER ROLL PIN FITMENT.**



8. DUE TO THE LARGER DIAMETER OF THE NEW DRIVERS, THE HIFAX WILL HAVE TO BE TRIMMED AT THE BACK OF THE SKID FRAME, MEASURE APPROX 3/4" FROM THE END OF THE HIFAX AND DRAW A LINE. NOW TRIM THE HIFAX AT THE SAME ANGLE AS THE ALUMINUM SLIDE RAILS, WHEN DONE SOME OF THE SLIDE RAIL WILL STICK OUT OF THE HIFAX. IN SOME CASES YOU MIGHT HAVE TO TRIM ALUMINUM SLIDE RAIL ALSO. **SEE PICTURE BELOW**



TECH LINE (319) 462-6932 MONDAY 8 AM TO 5PM, TUESDAY AND WEDNESDAY 8 AM TO NOON CST.

*****PLEASE NOTE*****

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