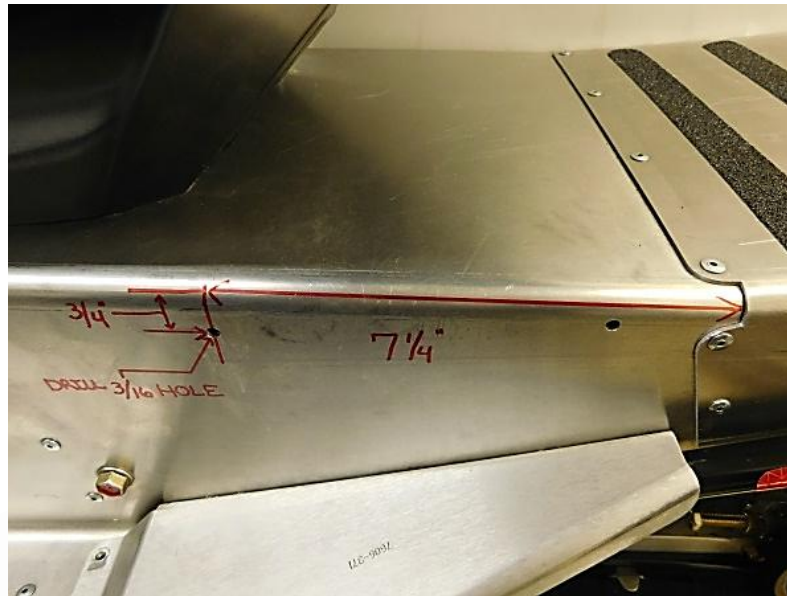


1. Measure both sides of chassis from the bend in the tail towards the seat  $7 \frac{1}{4}$ ".
2. Starting at the seat end of the  $7 \frac{1}{4}$ " line draw a  $\frac{3}{4}$ " line straight down on both sides.
3. Drill  $\frac{3}{16}$ " holes on both sides of chassis at  $\frac{3}{4}$ " end of mark.

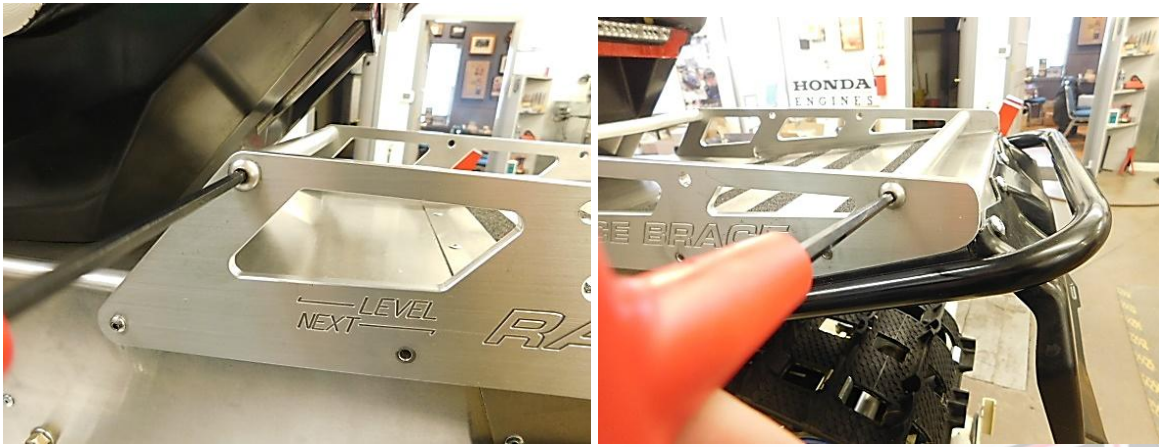
SEE IMAGE BELOW FOR EXAMPLE



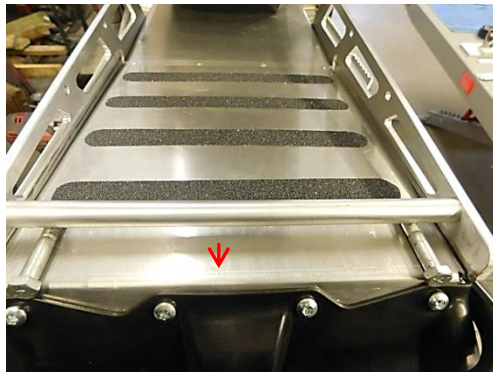
4. Bolt RACE BRACE together loosely with spindle and the (4)  $\frac{5}{16}$ " screws.
5. Place  $\frac{3}{16}$ " x  $\frac{5}{8}$ " screw with lock nuts on both sides of the RACE BRACE.

SEE IMAGES BELOW AND NEXT PAGE FOR EXAMPLE





6. 3/8" clearance is needed from spindle to tunnel. Tip: Placing a 3/8" bolt under the spindle works well.



7. MAKE SURE DRILL BIT IS STRAIGHT! Drill 3/16" holes in both sides of chassis. Use the RACE BRACE as a guide. After every hole install 3/16" x 5/8" screw and nut.



8. Place 10" x 1" grip tape down between first and third spindles.

TECH LINE IS AVAILABLE AT (319) 462-6932 MONDAY TO FRIDAY 9 AM TO 5 PM CENTRAL STANDARD TIME. OR VISIT US AT [www.recmotor.com](http://www.recmotor.com). THANK YOU.

\*\*\*\*\*PLEASE NOTE\*\*\*\*\*

**Manufacturer and distributor specifically disclaim all responsibility for consequential and incidental damages or any other losses arising from the use of this product. Any dispute arising out of the use of this product must be settled in Linn County, Iowa under Iowa law.**

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